

Custom compounding company listings 2024

Details of capabilities and operations of major European players, based on information supplied for ERJ Compounding Survey



Bekina Compounds

Location: Kluisbergen, Belgium

Sales from rubber/elastomer compounding activities: €12m

Employees in rubber/elastomer compounding operations: 20

Markets include: Construction, food & pharma, oil & gas, sealing products, electronics.

Materials include: NR SBR, EPDM, nitrile, HNBR, TPEs, IIR, BR

Plant: Belgium / 20 / 5,000ton / 2 / 1-500ton / EPDM, NR, SBR, NBR-IIR, TPE

Clwyd Compounders Ltd

Location: Wrexham, UK

Sales from rubber/elastomer compounding activities: GBP19.3m

Employees: 76, all in rubber/elastomer compounding

Markets include: Adhesives, aerospace, automotive, construction, chemicals, food & pharma, materials handling & mining, oil & gas, sealing products. (From 2022 survey)

Materials include: NR, BR, SBR, PI, EPDM, nitrile, HNBR, fluoropolymers, FFKM, silicones. (From 2023 survey)

Plant*: Abbey Road, Wrexham / 73 employees / 150,000t / 7 lines / 1kg-100t batch single delivery / Key materials FKM, FFKM, HNBR, NBR, PCR, EPDM, NR, BR, FVMQ, VMQ. (From 2023 survey)

*Plant information from previous surveys

Comet Srl

Location: Coccaglio, BS, Italy

Sales from rubber/elastomer compounding activities: €82m

Employees in rubber/elastomer compounding operations: 125

Markets include: Automotive, construction, chemical, food & pharma, materials handling & mining, oil & gas, sealing products

Materials include: NR, BR, SBR, PI, EPDM, nitrile, HNBR, silicones. (See also plant details)

Plant: Coccaglio, Italy / 6 / Organic compound / min 150 Kg max 20 MT - VMQ compound min 1 Kg max 20 MT / EPDM, NBR, VMQ, SBR, IIR, NR, CR, BR, ACM, HNBR, FVMQ, AEM

Compounds AG

Location: Pfäffikon, ZH, Switzerland

Sales from rubber/elastomer compounding activities: €19m

Employees in group 580, including 55 in rubber/elastomer compounding operations

Markets include: Construction, chemicals, food & pharma, materials & mining, oil & gas, sealing products.

Materials include: NR, BR, CR, EPDM, nitrile, HNBR, fluoroelastomers

Continental

(In Germany also: Phoenix Compounding Technology, in Hungary also: ContiTech Hungary)

Employees: About 42,000 employees in more than 40 countries work for Continental's industry business sector ContiTech of which compounding is an integral part.

Employees in rubber/elastomer compounding: Please see above

Sales from rubber/elastomer compounding activities: In 2023, Continental's industry business sector ContiTech generated sales of around €6.8bn.

Materials processed include: NR, BR, butyl rubber, CR, EPDM, Fluoropolymers, nitrile rubber, silicones, SBR

Markets served include: Automotive, construction, retreads, tires (new), sealing products

Plants: Locations in Hamburg, Waltershausen, Stöcken (all Germany) and Nyiregyhaza, Hungary

DER-GOM

Location: Garbagnate Monastero (LC), Italy

Employees: 35 in rubber compounding

Sales from rubber/elastomer compounding activities: €9.0m

Markets include: Automotive, chemical, food & pharma, construction, materials & mining, oil & gas.

Materials include: NR, BR, Butyl, CR, EPDM, fluoroelastomers, nitrile, IR SBR,

DRI Rubber

Location: Waalwijk, The Netherlands

Employees: 60 approx, including 30 approx in rubber compounding

Sales from rubber/elastomer compounding activities: €30.0m

Key markets: Automotive, materials handling & mining, recyclate, retreads, tire (new)

Materials include: NR, SBR, CR, EPDM, nitrile
Plant 1: Waalwijk, Netherlands / 30 employees / reprocessing / 18 kton / NR-SBR comp / fibre-reinforced compound (semi-finished)

Plant 2: Coldwater, OH USA / 25 employees / reprocessing / 12 kton / NR-SBR comp / fibre-reinforced compound (semi-finished)

Plant 3: Union City, TS, USA / 5 / finished products / 1 kton / NR-SBR comp / fibre-reinforced compound (semi-finished)

EMAC

Location: Viodos Abense De Bas, France

Sales from rubber/elastomer compounding activities: €26m

Employees: 60, all in rubber/elastomer compounding

Markets include: Adhesives, automotive, construction, food & pharma, new tires

Materials include: NR, SBR, nitrile (See also plant details)

Plant: Viodos Anbense de Bas / 3 mixing lines / 1 calendring line / capacity: 15MT year / CR, EPDM, N

Grupo Elastorsa

Location: Arnedo, La Rioja, Spain

Employees in rubber/elastomer compounding operations: 350

Sales from rubber/elastomer compounding activities: €120m

Markets include: Automotive, construction, public works, materials & mining, agriculture and farm, conveyor belts, electrodomestic, food & pharma, footwear, railways, industrial, oil & gas, recyclate, retreads, sealing products, wire & cable.

Materials include: EPDM, NR, SBR, BR, CR, NBR, HNBR, FKM, TPV

Plant 1: Elastorsa Arnedo, SP / 153 employees / 25kt / EPDM, SBR, NR, BR, CR, NBR, HNBR, FKM, AEM, ACM, TPV

Plant 2: Cauchos Bracamonte, SP / 50 employees / 20kt / EPDM, SBR, NR, BR, CR, NBR, HNBR

Plant 3: Formix, FR / 32 employees / 16kt / EPDM, SBR, NR, BR, CR, NBR, HNBR, ACM

Plant 4: Elastorsa Slovakia, SK / 45 employees / 13kt / EPDM, SBR, NR, BR, CR, NBR

Plant 5: IDC, SP / 45 employees / 3kt rubber sheets / EPDM, SBR, NR, BR, CR, NBR, FKM

Hexpol Compounding

Location: Eupen, Belgium

Employees: ~5,000 for group globally, including 3,560 in rubber/elastomer compounding

Annual sales from rubber/elastomer compounding activities in 2023: SEK22,046m

Markets include: Automotive, construction, food & pharma, materials & mining, oil & gas, recyclate, retreads, tires, sealing products, wire & cable (refers to European sites)

Materials include: NR, BR, SBR, EPDM, nitrile, HNBR, fluoropolymers, silicone, TPEs, TPVs, PI (refers to European sites). (See also plant details)

Plant 1: Eupen, BE / 73 / 20,000 / EPDM, SBR, EVA

Plant 2: Hückelhoven, DE / 66 / 35,000 / EPDM, SBR, NR, NBR

Plant 3: Gislaved, SE / 67 / 19,000 / EPDM, NBR, AEM, FKM, CR

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Plant 4: Unicov, CZ / 111 / 35,000 / EPDM, SBR, NBR, NR

Plant 5: Manchester, UK / 59 / 5,500 / NBR, CSM, NR

Plant 6: Manchester, UK / 91 / 30,000 / EPDM, NR, NBR, ACM, VMQ, CR

Plant 7: Barcelona, ES / 85 / 30,000 / EPDM, CPE, NBR, EVA, CR

Plant 8: Lydney, UK / 80 / 21,000 / NBR, SBR, NR

Plant 9: Lesina, CZ / 124 / 35,000 / EPDM, NR, ACM

Plant 10: Gorlago, IT / 50 / 10,000 / VMQ, FKM

Plant 11: Carobbio / 47 / 8,000 / NBR, HNBR, AEM, ACM, CR

Plant 12: Garlasco, IT / 47 / 8,000

Plant 13: Grigno, IT / 20,000

Plant 14: Tomaszow Mazowiecki, PL / 18 / 3,000 / VMQ

Plant 15: Sekerpinar, TR / 10 / 2,000 / VMQ

Plant 16: Lichtenfels, DE / 47 / 10,000 / PVC

Plant 17: Lichtenfels, DE / 100 / 25,000 / SEBS, SB, TPU, PP

Plant 18: Amal, SE / 78 / 20,000 / SEBS, SEEPS, SBS, PP, PE

Plant 19: Manchester, UK / 47 / 18,000 / SEBS, SBS

3 plants in China, 14 in USA and 2 in Mexico Also, Unión De Industrias CA SA and VICOM 2002 SL, acquired in 2021, have been fully integrated to the Hexpol group. Total added mixing capacity is around 70kt.

Gummiwerk Kraiburg GmbH & Co. KG

Location: Waldkraiburg, Germany

Sales from rubber/elastomer compounding activities: n/a

Employees: Around 400 employees in Waldkraiburg, 200 in production w/o logistics
Markets include: Power and water supply, paper & printing, food & beverages, medicine, automotive, railway, aviation, marine, consumer brands, chemical, electrical & electronics, building & construction.

Materials include: Approximately 100,000 polymer mixtures are available in their database, covering the complete range of polymers: NR, SBR, EPDM, CIIR & BIIR, CR, CSM, CM, ECO, NBR, HBNR, EU/AU, ACM, AEM, EVM, FKM, VMQ, FVMQ, FFKM.

Plant: Waldkraiburg, Germany / 7 mixing lines / rubber and silicone compounds

Mixer SpA

Location: Villa Prati, Italy

Sales from rubber/elastomer compounding activities in 2023: €40mm

Employees: 55, including 26 in rubber/elastomer compounding

Markets include: Automotive, construction, chemical, food & pharma, materials Handling & Mining, recyclate, oil & gas, electric appliances, energy distribution

Materials include: NBR, EPDM, (see also below)

Plant*: Ravenna, Italy / 42 people / 15-20kt / 2 lines / NBR, EPDM, EVA

*Plant information from previous surveys

PMG Group

Number of employees: 150, including 130 in rubber/elastomer compounding

Annual sales from rubber/elastomer compounding activities in 2023: €110m

Markets include: Automotive, construction, chemical, food & pharma, materials handling & mining, soil & gas, sealing products

Materials include: NR, BR, SBR, Nitrile, HNBR, Fluoropolymers, Silicones, ACM/AEM

Plant 1: Cenate, Italy, organic black compounds (NBR, ACM, AEM, HNBR, EPDM)

Plant 2: Trescore1, Italy, FKM black and colour (FKM, FFKM)

Plant 3: Trescore2, Italy, organic colour compounds (NBR, ACM, AEM, HNBR, EPDM) VMQ+FVMQ

Plant 4: Timisoara (Romania), organic black compounds (NBR, ACM, AEM, HNBR, EPDM)

Plant 5: Changshu (China), organic black compound (NBR ACM AEM EPDM)

Plant 6: Changshu (China), FKM black and colour

Polymer-Technik Elbe GmbH

Location: Lutherstadt Wittenberg, Sachsen-Anhalt, Germany

Sales from rubber/elastomer compounding activities: PTE Group €250m from >€200m

Employees: 650 in PTE group, 360 in PTE GmbH – rubber/elastomer compounding activities

Markets include: Automotive, construction, recyclate, tires – new, sealing products

Materials include: NR, BR, SBR, PI, EPDM, nitrile, HNBR, fluoropolymers, silicone, chlorosulphonated PE, polyisoprene, ACM, AEM, ECO

Plants: PTE Wittenberg: 9 mixing lines – 8 lines intermix, 1 line tangent – net volume 92-2311 / 1 mixing line special for FKM – 45l

PTE Wuxi China: 2 mixing lines intermix, net volume 120-140 l

PTE Lagos de Moreno Mexico: 2 mixing lines Intermix, net volume 140-2311

All typical polymers at these three locations.

Exception: FKM line only in PTE Wittenberg
Silicon: Silcomp GmbH

Rekor Kaucuk AS

Location: Istanbul, Turkey

Sales from rubber/elastomer compounding activities: €87m

Employees: 290, including 220 in rubber/elastomer compounding

Markets include: Automotive, construction, chemicals, food & pharma, materials handling & mining, retreads, new tires, oil & gas, sealing products, domestic appliances, footwear

Materials include: NR, BR, SBR, PI, EPDM, Nitrile, HNBR, CR, Fluoropolymers, AEM. (See also plant details)

Plant: Eskisehir / 8 / 130-440lt / 80,000 T / NR, SBR, BR, NBR, EPDM, CR, AEM, ACM

Sanok Rubber Company S.A.

Location: Sanok, Poland

Sales from rubber/elastomer compounding activities: €86.5m

Employees in group/company: Sanok Rubber Company S.A, 2,100 employees; Sanok Rubber Group: 2,920 employees

Employees in rubber/elastomer compounding operations: '4 C' compounding business total: 280 employees

Materials include: NR, BR, Butyl, CR, EPDM, HNBR, Nitrile, SBR,

Markets include: Automotive, construction, Food & pharma; materials handling & mining, sealing products

Plants ('4 C' Compounding Business): Poland - 6 mixing lines / Finland - 3 mixing lines / France - 1 mixing line

SIGEA SpA

Location: Avigliana (TO), Italy

Sales from rubber/elastomer compounding activities: €23m

Employees in rubber/elastomer compounding: 60

Markets include: Automotive, construction, food & pharma; materials handling & mining, retreads, appliances, wire & cable

Materials include: NR, BR, SBR, PI, CR EPDM, Nitrile. (See also plant details)

Plant: Avigliana (TO), Italy / 4 lines / min 80-150-200 kg / EPDM, EVA, NBR, NBR/PVC, NR, SBR, IIR, BR, IR, CR, CPE, AEM

SPC Europe Ltd

Location: Westbury, UK

Sales from rubber/elastomer compounding activities: €75m

Employees: 185, all in rubber/elastomer compounding

Markets include: Automotive, chemicals, construction, food & pharma; materials handling & mining, oil & gas, retreads, sealing products

Materials include: NR, SBR, BR, IR, IIR, CR, CSM, EPDM, ACM, AEM, NBR, HNBR, FKM.

Plant 1: Westbury, UK: 85 employees / 20Kt / 3 lines : 20 to 270 l : Tangential & Intermesh.

Plant 2: Barcelona, Spain: 95 employees / 35Kt / 3 lines : 190 l. Intermesh / Calendering line.

Plant 3: Maerdy, UK: 5 employees / 8Kt / 2 lines : 35 to 140 l. Intermesh & Kneader / Dedicated colour mixing facility.

Tovo Gomma SpA

Location: Bedizzole, Italy

Sales from rubber/elastomer compounding activities: €73m

Employees: 182, including 81 in rubber/elastomer compounding

Markets include: Automotive, construction, materials & mining, oil & gas, recyclate, retreads, sealing products

Materials include: NR, BR, SBR, PI, EPDM, Nitrile, HNBR, Silicones. (See also plant details)

Plant 1: Bedizzole / 3 lines / 200 kg-any quantity / EPDM, NBR, SBR, NR and any other organic compound, black and coloured

Plant 2: Calcinato / 1 line / Silicone base compound